

1 **Changes in higher heating value and ash content of**
2 **seaweed during ensiling.**

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10 **Abstract**

11 A problem in the use of macroalgae for biofuel is that harvesting of seaweed is generally
12 seasonal, and there is a need to preserve and store seaweed to supply year-round production
13 processes. Ensiling is a widely used preservation method in agriculture, but there is little
14 research on ensiling seaweed.

15

16 The changes in ash content, higher heating value (HHV) and dry matter (DM%) of algal
17 biomass together with mass loss (ML) during ensilage for a year was studied for two species
18 of seaweed, *Laminaria digitata* (LD), and *Palmaria palmata* (PP) with and without the
19 addition of *Lactobacillus plantarum*. The mean ash content of the two species was
20 significantly different (LD 24.3% and PP 18.0%) and remained constant after 90 days
21 ensiling. The mean HHV before ensiling for PP was higher, 14.2 kJ g⁻¹, compared to LD,
22 11.9 kJ g⁻¹. Both the species (P <0.05) and ensilage period (P <0.05) had a significant effect
23 on HHV. The overall DM% of the ensiled LD (22.4%), and PP (22.0%) were similar with a
24 gradual increase in the DM% after 90 days ensiled. There was no effect of the ensiling with
25 or without *L. plantarum* on DM%. There was a continuous wet matter loss during ensilage,
26 and although the HHV of the ensiled wet biomass increased as the macroalgae became drier
27 over time the energy available from each kilogram of wet macroalgae ensiled declined over
28 the year to 78% in LD and 59% in PP.

29

30 *Keywords:* Seaweed; Macroalgae; Ensilage; Higher Heating Value; *Phaeophyceae*;
31 *Rhodophyceae*; *Laminaria digitata*; *Palmaria palmata*;

32

33 **Introduction**

34 There is a drive to find alternative sustainable feedstocks for chemicals and energy
35 production. In this context marine macroalgae, or seaweed, are receiving attention (Milledge
36 et al. 2014; Chen et al. 2015; Kerrison et al. 2015). Marine macroalgae, unlike terrestrial
37 crops, do not require agricultural land for cultivation with many species growing in brackish
38 conditions or seawater, avoiding competition for the fresh water required for direct food
39 production (Chen et al. 2015; Tiwari and Troy 2015). The potential biomass yield of
40 macroalgae per unit area is also often higher than that of terrestrial plants with, for example,
41 farmed brown seaweeds yields of ~ 13.1 kg dry weight (dw) $\text{m}^{-2} \text{yr}^{-1}$ compared to ~ 10 kg dw
42 $\text{m}^{-2} \text{yr}^{-1}$ from sugarcane (Kraan 2013; Rajkumar et al. 2014). Despite their obvious potential,
43 there are yet no economically-viable commercial-scale quantities of fuel from macroalgae,
44 although there has in the past been large scale macroalgae harvesting for the production of
45 potash and acetone (Neushul 1989; Kelly and Dworjanyn 2008).

46
47 Any use of macroalgae as a biomass source for commercial scale biofuel production will
48 need a reliable and continuous supply of biomass. A key problem is that the harvesting of
49 most crops is seasonal and is undertaken when the crop is at an optimal point in its growth
50 cycle e.g. high soluble sugars and high dry matter content for rye grass (McDonald 1981).
51 This applies to macroalgae also, and species have shown seasonal variation in their suitability
52 for conversion to biofuels (Adams et al. 2011b; Tabassum et al. 2016b). Macroalgae also
53 decompose on removal from the marine environment. Thus there is a need to preserve and
54 store macroalgae to supply a continuous biofuel production process. However, the
55 preservation of seaweed by oven drying is not energetically viable for biofuel production and
56 solar drying in the UK is impractical due to the large areas required and unfavourable
57 climatic conditions (Milledge et al. 2015; Tiwari and Troy 2015). An alternative preservation
58 method is ensiling, which is routinely used at large scale for the storage of forage for animal
59 feed. During crop ensilage, acid fermentation under anaerobic conditions converts water-
60 soluble carbohydrates into organic acids, mainly lactic acid. As a result the pH decreases,
61 bacterial growth is inhibited and the moist crop is preserved (Ashbell and Weinberg 2005).
62 Ensiling conditions can be achieved from either spontaneous anaerobic lactic acid
63 fermentation initiated by naturally-present bacteria on the crop or by the addition of a starter
64 culture (McDonald 1981; Oude Elferink et al. 1999; Shinya and Yukihiro 2008).

65

66 Despite its widespread use in terrestrial agriculture there has been relatively little research on
67 the ensiling of seaweed biomass in order to satisfy year round continuous process demand
68 (Herrmann et al. 2015; Milledge and Harvey 2016a). However, understanding of ensiling of
69 seaweed is absolutely crucial for a substantial and sustainable seaweed biofuel industry
70 (Herrmann et al. 2015). Research on the ensiling of seaweed has been studied sporadically
71 since the 1950s (Black 1955; Lee 1977), with more recent work focusing on lactic acid
72 fermentation of seaweed for novel-food production (Uchida and Miyoshi 2013), and on the
73 effect of ensiling upon methane production from anaerobic digestion of seaweed (Herrmann
74 et al. 2015; Milledge and Harvey 2016a). Despite this renewed interest, the changes occurring
75 in the macroalgae during its ensilage, and in particular the effects on energy content of the
76 ensiled macroalgae remain poorly understood.

77

78 The aim of the present work was to investigate energy content changes in the biomass of
79 macroalgae during ensiling with the objectives of examining the changes in the higher
80 heating values, sample mass after ensiling, dry matter and the proportion of ash remaining
81 after ignition in two macroalgae species, commercially harvested in Europe (Edwards and
82 Watson 2011; Milledge and Harvey 2016b), over a one year ensilage period, with and
83 without the addition to the ensiling treatment of a *Lactobacillus plantarum* starter culture.

84

85 **Methods**

86 **Macroalgae samples and ensiling**

87 Samples of two macroalgae species; a brown Phaeophyceae, *Laminaria digitata* (LD) and a
88 red Rhodophyceae, *Palmaria palmata* (PP) were collected from beaches on the Gower
89 Peninsular, Wales, UK (Ordnance Survey SS 4130 8877) at the spring low tide in November
90 2013. The samples were rinsed in sea water and drained overnight at 4 °C. A baseline 3 × 50
91 g was grab-sampled from each species on the day of collection. The remainder biomass from
92 each individual species was then chopped with a garden shredder (Bosch AXT 25 TC) and
93 halved. One half of the biomass from each species was treated (labelled “T”) by spraying it
94 with a fresh culture of *Lactobacillus plantarum* NCIMB 41028 (Genus ABS) made up
95 according to the manufacturer’s specifications and applied at a rate of 1×10^6 colony forming
96 units (CFU) g⁻¹ fresh weight of seaweed before mixing, giving sample groups LD T and PP
97 T, the other half was not treated with *L. plantarum* starter culture and left to naturally ensile

98 due to the effect of compression and an anaerobic environment. These untreated samples
99 were labelled “U” giving the sample groups LD U and PP U. Due to the quantity of biomass
100 available, the treated and untreated portions were divided into 100 g (*L. digitata*) and 50 g (*P.*
101 *palmata*) sub-samples and placed in food grade polythene bags (Vogue, UK) and sealed at a
102 99.9% vacuum (Minipack-torre, Dalmino, IT). The evacuated and sealed samples of each
103 species were stored at ambient temperature 20 - 25 °C with no additional compression of the
104 seaweed other than that caused by evacuation of the bags. After ensiling for 0, 6, 10, 16, 31,
105 63, 181, 270 and 365 days, 3 randomly selected bags were removed from both the treated and
106 untreated silage bags available and stored at -18 °C to arrest any further biological activity
107 before the contents were tested.

108

109 Bags from both the treated and untreated groups were defrosted and suspended before the
110 seal was broken, the leachate drained for 10 minutes, and the wet mass lost per kilogram
111 ensiled due to the ensiling process calculated for each sample.

112

113 **pH determination**

114 For three analysis dates (ensiling 0, 31 and 365 days) the pH of the resulting liquid leachate
115 was measured (Jenway 3510) and the mean overall pH of the material calculated.

116

117 **Dry matter determination**

118 The percentage dry mass (DM%) of the samples selected for each analysis date (0, 6, 10, 16,
119 31, 63, 181, 270 and 365 days after ensiling) was assessed using lyophilisation (Christ Alpha
120 1-4; 97 hr cycle, 1.65 mBar, ice condenser -53 °C, shelves + 20 °C). The lyophilised material
121 was ground and passed through a 100 mesh sieve (0.150 mm).

122

123 **Ash content determination**

124 The ash content of the lyophilised samples was determined using the British Standards dry
125 oxidation method (550 °C) for determination of ash content in solid biofuels (BSI 2009).

126

127 **Higher heating values (HHV) determination**

128 For each analysis date, samples of ~0.5g lyophilised material were pelletised using a Specac
129 hydraulic press, fitted with a 13 mm diameter die, and applying a gauge-pressure of 1000 kg.
130 Pellets were used in order to prevent small particles being swept out of the combustion

131 capsule during calorimetry. Each pellet was visually examined prior to calorimetry to assess
132 friability. Higher heating values HHV, or calorific values (CV), were measured using a Parr
133 Model 1341 Bomb Calorimeter, with the included sulphate and nitrate contribution to HHV
134 calculated from titration with standard sodium carbonate solution, using the UKAS method
135 for determination of calorific value (BSI 2010). Two determinations of HHV were carried out
136 for each sample.

137

138 **Energy losses**

139 The average of the initial ensiled biomass energy remaining during ensilage was calculated
140 using the experimental data obtained for: HHV; wet matter losses; and dry matter and ash
141 content.

142

143 The destruction of organic matter by anaerobic bacteria over time has been described by first
144 order integrated rate equation (Rittmann and McCarty 2001; Uzir and Mat Don 2007;
145 Murphy and Baxter 2013):

146

147 Equation 1

$$A = 100 e^{-kt}$$

148

149 Where A is the percentage of the compound remaining, t is the time (d) and k is the reaction
150 rate constant (d^{-1}). If the HHV remains constant then Equation 1 could be used to describe the
151 reduction in biomass energy during anaerobic digestion or ensilage. A first rate order
152 equation has been used to describe the hydrolysis of maize silage during ensilage (Pabón
153 Pereira et al. 2009) and the destruction of ascorbic acid during lactic acid fermentation (Di
154 Cagno et al. 2011). However, first order rate equations for anaerobic systems may give only a
155 “moderate agreement” for destruction of biomass as the substrate can be heterogeneous
156 (Murphy and Baxter 2013). A better fit that reflects different destruction rates of the biomass
157 components can be obtained by using two first rate expressions, one for the rapidly degrading
158 material and another for slower degrading fraction (Murphy and Baxter 2013). The
159 percentage of energy remaining in a biomass during ensilage could thus be described;

160 Equation 2

$$B = (100 - P)e^{K_1t} + Pe^{K_2t}$$

161
162 Where B is percentage of energy remaining, t is time ensiled (d^{-1}), k_1 and k_2 are rate
163 constants, P is the percentage of slow degrading biomass energy. Equations 1 and 2 were
164 fitted to the data using Microsoft Excel 2013 solver to optimise P, k_1 and k_2 by minimising
165 the sum of the square of the differences between the results derived from the experimental
166 data and those calculated from the equations.

167

168 **Statistical Analyses**

169 Excel 2013 (Microsoft), IBM SPSS 23 and MINITAB 16 (Minitab Inc.) software were used
170 for Analysis of Variance (ANOVA) and all other statistical analyses. ANOVA was conducted
171 to compare the effects macroalgae species, ensilage period, ensilage treatment and their
172 interactions on both HHV and ash. To remove the strong effect of the species on the analysis
173 further ANOVA models of time ensiled, ensilage treatment and their interactions on HHV
174 and ash were performed for each species. Polynomial regression equations were calculated
175 using MINITAB for the rate of mass loss per kilogram ensiled for the combined LD T and
176 LD U results and for the combined PP T and PP U results.

177 **Results**

178 **Changes in pH during ensiling**

179 The pH of *L. digitata* silage leachate fell from 6.32 (standard deviation S.D. 0.07) on day
180 zero to pH 3.21 (S.D. 0.02) for the treated samples by day 31 after ensiling and pH 3.43 (S.D.
181 0.02) for the untreated silage samples. For *P. palmata*, by day 31 post ensiling, the initial pH
182 of 7.12 (S.D. 0.07) dropped to 3.94 (S.D. 0.09) and 4.00 (S.D. 0.07) for the leachate of the
183 treated and untreated silage samples respectively. After 365 day ensiling period the overall
184 mean pH of ensiled macroalgae leachate of *L. digitata* was 3.46 (S.D. 0.02) for the material
185 treated with *L. plantarum*, and significantly lower ($P < 0.05$) than the pH 3.98 (S.D. 0.13) for
186 the untreated and naturally ensiled material. For *P. palmata*, after 365 day storage period, the
187 overall pH of the *L. plantarum* treated material was 4.10 (S.D. 0.07), statistically significantly
188 lower ($P < 0.05$) than for the untreated material pH 4.49 (S.D. 0.17). The pH for the ensiled
189 sample of *P. palmata* was statically significantly higher ($P < 0.05$) than that for *L. digitata* at
190 both 31 and 365 days of ensiled storage.

191

192 **Effects of ensiling on pellet formation**

193 Ensiled lyophilised macroalgae samples readily formed pellets. However, the pellets from *L.*
194 *digitata* ensiled for period of >180 days were visually more friable than the samples ensiled
195 ≤31 days in contrast to the situation with samples of *P. palmata*, which showed no visual
196 differences in friability over time.

197

198 **Changes in the observed dry mass of ensiled macroalgae**

199 The overall mean DM% of the ensiled *L. digitata* and *P. palmata* were similar (22.4%, 22.0%
200 respectively, Table 1) and there was no effect of the ensiling treatment on overall mean
201 DM%. The profile for DM% change with time of ensiling for each species was also similar:
202 after an initial period of ~90 days ensiling during which time DM% remained constant, DM%
203 increased at a linear rate over the next ~100 days ensiling then ceased to increase further
204 (Figure 1).

205

206 By contrast, from mass measurement of the ensiled macroalgae samples mass loss (ML)
207 occurred from the outset of ensiling, (Figure 2). By the end of the 365 day storage period, the
208 maximum mass loss was 48% and 45% for the treated and untreated *L. digitata* and 65% for
209 both the treated and untreated *P. palmata*. The rate of mass loss per kilogram ensiled during
210 ensiling can be described by similar polynomial equations for both for *L. digitata* (Equation
211 3) and for *P. palmata* (Equation 4) with a coefficient of determination (R^2) >0.9.

212

213 Equation 3 (mass loss during ensiling *L. digitata*)

$$ML = 52.0 + 2.42t + 0.00369t^2$$

214 Equation 4 (mass loss during ensiling *P. palmata*)

$$ML = 108 + 3.81t + 0.00676t^2$$

215

216 Where ML is, mass lost (g kg^{-1}) and t is time ensiled (d),

217

218 **Ash Determination**

219 The results for ash content analysis for *L. digitata* and *P. palmata* during ensiling are given in
220 Figure 3 and show the effect of the number of days ensiled on ash content for both treated
221 and untreated samples of the two seaweed species. The difference in percentage ash content

222 between the two species is statistically significant ($P < 0.05$). The effect of number of days
223 ensiled is not significant for *L. digitata* or *P. palmata*. There is no statistical difference in the
224 ash content of macroalgae treated with *L. plantarum* versus the untreated samples.

225

226 **Higher Heating Values and energy content**

227 The effect of the number of days the macroalgae has been ensiled on the HHV is shown in
228 Figure 4. The mean initial HHV for *P. palmata* was higher than for *L. digitata* (14.2 kJ g^{-1}
229 and 11.9 kJ g^{-1} respectively). Overall, the ANOVA revealed that both the species ($P < 0.05$)
230 and ensilage period ($P < 0.05$) had a statistically significant effect on HHV, but the effect of
231 pre-ensiling treatment (spraying with a fresh culture of *L. plantarum*) was not significant.
232 There was also, a statistically significant interaction between species and treatment with *L.*
233 *plantarum* ($P < 0.05$), indicating that the effect of treatment on HHV is species dependent:
234 the mean HHV was higher for treated *L. digitata*, 12.6 kJ g^{-1} compared to the untreated, 12.1
235 kJ g^{-1} . There is lower variability in the HHV data for material ensiled without the addition of
236 *L. plantarum* (untreated) with the standard deviation being consistently lower (0.3) than that
237 for treated material (0.9). The overall average HHV for *P. palmata* was higher for the
238 untreated material (15.4 kJ g^{-1}) compared to the treated material (15.1 kJ g^{-1}), i.e. the reverse
239 of that found for *L. digitata*.

240

241 Using the data in Figures 3 Figure and 4 the average HHV of the volatile solids (VS) or
242 organic matter of the ensiled material was calculated (Figure 5). The average of the initial
243 ensiled biomass energy remaining during ensilage was calculated using the data from Figure
244 1, Figure 2 and Figure 5 and the results are displayed as markers in Figure 6. Equation 1 did
245 not produce well-fitted trend-lines. However, there was good agreement between the trend-
246 lines (*) produced by Equation 2 and the data calculated from the experimental results for
247 HHV, DW and mass losses (Figure 6)). The coefficient of determination (R^2), rate constants
248 (k_1 and k_2) and proportion of slowly degraded biomass energy (P) are given in Table 2.

249

250 **Discussion**

251 The initial average ash content of *L. digitata* (24.3%) is similar to that previously reported for
252 *L. digitata* (25.8%) (Ross et al. 2008). The ash content of *P. palmata* (18.0%) is towards the
253 lower end of the typical ash content reported for *P. palmata* (12-35%) (Tiwari and Troy

254 2015). The ash content of seaweeds varies throughout the year (Tabassum et al. 2016a) and
255 differences in ash content may be due to the time of year that the samples were collected and
256 where they were collected from. The seaweeds in this study were collected from the seashore
257 rather than cultivated offshore.

258

259 Dewatering and demineralisation are considered inherent features of ensiling terrestrial crops
260 (Jones and Jones 1995). Herrmann et al. (2015) found that the ash content of biomass of five
261 macroalgae species reduced after 90 days ensiling with the average ash of the macroalgae
262 effluents exceeding that of the ensiled biomass by 74 g kg⁻¹ total solids (TS). However, the
263 results of the current study found no statistical different change in the ash content for *L.*
264 *digitata* or *P. palmata* during ensiling. Milledge and Harvey (2016a) also found no
265 significant change in the ash content of *Sargassum muticum* during ensilage, although there
266 was a statistically significant loss of sodium chloride (salt). Salt loss was not measured during
267 the current study. Low salt concentrations can stimulate microbial growth, but high salt
268 concentrations (≥ 10 g l⁻¹) are known to inhibit anaerobic systems through an increase of
269 osmotic pressure or dehydration of methanogenic microorganisms (Lefebvre and Moletta
270 2006; Hierholtzer and Akunna 2012; Roberts et al. 2016). The composition and content of
271 inorganic salts can also influence the product yields and bio-oil properties from thermal
272 treatments (Ross et al. 2008; Rowbotham et al. 2013; Yanik et al. 2013). Low salt and
273 sulphur feedstocks are favoured for both gasification and AD, and thus ensilage may yield
274 downstream process benefits in biofuel production if salt and sulphur contents are reduced.

275

276 The macroalgae samples in this study were washed with seawater. In the study by Herrmann
277 et al. (2015) the macroalgae samples were washed with cold tap water to remove adherent
278 sand and impurities, but in the work by (Milledge and Harvey 2016a) the seaweed was not
279 washed. These differences in pre-treatment could be a potential factor in the difference
280 between the studies in the loss of inorganic material during ensiling. However, the species
281 and environmental growth conditions may also have large effects. Further research is needed
282 to study the effect of pre-treatment on ensiling of seaweed.

283

284 The initial average HHV of volatile solids for the baseline non-ensiled *L. digitata* is 15.7
285 kJ g⁻¹ is lower than that reported by Ross et al. (2008), 17.6 kJ g⁻¹. This difference in initial
286 HHV may be due to differences in the time of year when the macroalgae were harvested as
287 the composition of macroalgae is known to change throughout the growing season (Black

288 1948; Adams et al. 2011a; Milledge and Harvey 2016a). The variation in relative chemical
289 composition of macroalgae during the growing season will have implications for not only
290 ensilage, but methods of energy production from macroalgae such as gasification and
291 anaerobic digestion. More research is needed to establish the effect of seasonal composition
292 changes in macroalgae on ensilage and subsequent processing.

293

294 The initial HHV of the organic matter of *P. palmata* is higher than *L. digitata*. This difference
295 in HHV is likely to be due to differences in composition. The HHV of proteins and lipids are
296 typically higher than those of carbohydrates (Merrill and Watts 1955; Heaven et al. 2011),
297 and *P. palmata* has protein and lipid contents that are higher than those reported for *L.*
298 *digitata* (Tiwari and Troy 2015).

299

300 The data for the change in HHV of the total solids of the biomass during ensiling (Figure 4)
301 for treated and untreated *L. digitata* and *P. palmata* indicate that there is an initial increase in
302 HHV followed by a decrease. The initial increase in HHV was at first thought to be due to a
303 loss of inorganic matter, but there was no statistical different change in the ash content for *L.*
304 *digitata* or *P. palmata* during ensiling. The change in HHV of the organic matter during
305 ensiling for *L. digitata* and *P. palmata* (Figure 5) shows a similar early pattern to HHV for
306 the total solids. Simple sugars (mono and disaccharides) have a lower HHV and are generally
307 more rapidly broken down by microorganisms than complex carbohydrate, protein or lipid
308 (Merrill and Watts 1955; Heaven et al. 2011; Kawai and Murata 2016), thus the initial
309 increase in HHV of both the VS and TS could be due to the consumption of the readily
310 available sugars by bacterial and residual seaweed respiration. Declining respiration rates in
311 land plant silages have been shown to occur with cessation of respiration when the pH drops
312 below 3.0 (McDonald 1981).

313

314 Ensiling of seaweed was found to have a statistical significant effect on HHV for *L. digitata*
315 and *P. palmata*. Herrmann et al. (2015) found that concentration of C, N and H based on the
316 TS content of the 5 seaweeds slightly increased after ensiling for 90 days, indicating a rise in
317 HHV with ensiling, but Milledge and Harvey (2016a) found no statistically significant
318 difference in HHV of *S. muticum* non-ensiled and ensiled for 60 days. However, the data in
319 the current study for *P. palmata* non-ensiled and ensiled for 63 days (Figure 4) (similar to
320 period of ensilage used in the study by Milledge and Harvey (2016a)) shows a statistically
321 significant difference with the average HHV increasing from 14.2 kJ g⁻¹ to 15.9 kJ g⁻¹ over

322 the 63 day ensiling period. The data in the current study also shows a statistically significant
323 effect for the interaction between species and ensilage on HHV, and therefore differences in
324 the seaweed species and the ensiling period may be the reason for difference in the findings
325 of Herrmann et al. (2015); Milledge and Harvey (2016a) and this study.

326

327 Although the percentage of dry matter increased for the two macroalgae species with time
328 during ensiling, showing that they had become dryer due to the observed loss of leached
329 liquid, the actual physical mass of the macroalgae left was also declining due to bacterial
330 anaerobic respiration and volatilisation of low molecular weight fatty acids. Loss of mass
331 (ML) from the seaweeds during ensilage was initially rapid with 24-46% of the overall total
332 loss occurring in the first 31 days of 365 day ensiling period. This is a similar pattern to that
333 found in ensiling high moisture content terrestrial crops (~85% moisture) where the major
334 loss occurs in the first 26 days with peak flow of leachate typically occurring around 10 days
335 post ensiling (Gebrehanna et al. 2014).

336

337 The percentage of original biomass energy remaining after ensilage for *L. digitata* and *P.*
338 *palmata*, calculated from percentage dry matter, dry matter loss and HHV (Figure), shows
339 that there is a rapid energy loss during the initial stage of ensilage for both species followed
340 by a more gradual loss reflecting the pattern for dry matter losses found in this study and the
341 study by Herrmann et al. (2015). *P. palmata*, which although having a higher HHV than *L.*
342 *digitata*, has a more rapid rate of mass lost over the one year storage period. There appears to
343 be considerable variation between species in terms of overall energy loss. The energy losses
344 from the Rhodophyceae *P. palmata* (38-44%) are considerably higher than those from the
345 Phaeophyceae *L. digitata* (21-22%). The genetic class of the seaweed may influence the
346 changes occurring after ensiling. Herrmann et al. (2015) studied the ensiling of 5 species of
347 seaweed, and although the HHV was not measured, considerable difference were found in
348 both TS and VS losses between algal species ensiled for 90 days. The energy loss for the
349 Phaeophyceae, *S. muticum*, was less at $\leq 8\%$ for an ensiling period of 60 days (Milledge and
350 Harvey 2016).

351

352 The HHV of the ensiled wet biomass will increase as the macroalgae become drier, but as the
353 actual mass of the macroalgae reduces, the energy available from each kilogram of wet
354 macroalgae originally ensiled will decline (21-44% depending on the species ensiled) to such

355 an extent that, subject to the production costs entailed, it will be uneconomic to store the
356 material further. There will be an economic cut-off of storage time compared to energy loss
357 during ensilage. Data from commercial seaweed farms are only available on a very limited
358 scale (Dijk and Schoot 2015), and although here the rate of mass lost for both *L. digitata* and
359 *P. palmata* was calculated the lost monetary value of declining mass cannot currently be
360 calculated. However, this work lays the foundation of a storage/energy loss model. There is a
361 need for more quantitative data on all parts of the seaweed biofuel process especially at scale.
362 However, the losses of energy content during a year in ensiled storage are still considerably
363 below the energy required to dry seaweed which is equivalent to ~80% of the energy content
364 of the seaweed biomass (Milledge et al. 2015).

365
366 Although the total carbohydrate content of *Laminaria* (31-61%) and *Palmaria* (38-74%) are
367 similar (Tiwari and Troy 2015). There are considerable differences in the primary and storage
368 carbohydrates (Percival 1979; Kraan 2012; Tiwari and Troy 2015). The main polysaccharides
369 of brown seaweeds are algininate, laminarin, fucans and cellulose with the primary storage
370 reserve carbohydrate being laminarin. In red algae the predominant polysaccharides are agars
371 and carrageenans with the primary reserve carbohydrate being floridean starch (Tiwari and
372 Troy 2015). There are also considerable differences in the resistance of these polysaccharides
373 to bacterial breakdown and the monosaccharide produced (Lobban and Wynne 1981;
374 Roesijadi et al. 2010; Kawai and Murata 2016). These variations in carbohydrates and
375 differences in their binding ability and breakdown during ensiling may be the potential
376 reasons for the differences observed in the friability of pellets formed from the ensiled
377 biomass of the two species of seaweed studied.

378
379 First order rate equations do not describe the energy loss from seaweed biomass during
380 ensilage due to the heterogeneous nature of seaweed and differences in the resistance of the
381 chemical components of seaweed to bacterial breakdown. A better expression of energy loss
382 during ensiling was obtained by using two first rate expressions, one for the rapidly
383 'degrading' material and another for the slower 'degrading' fraction. The difference in the
384 saccharide composition may be part of the reason for the differences in energy losses and rate
385 constants in Equation 2 for *P. palmata* compared to *L. digitata*. However, energy loss from
386 seaweed during ensiling is not only the result of the destruction of organic matter by
387 anaerobic bacteria, but also effluent losses (Herrmann et al. 2015; Milledge and Harvey

388 2016a). Moreover, changes in the activity of the microbiota during ensiling will cause
389 variations not only in the organic compounds broken down, but also those produced.
390 Nevertheless, the energy losses from ensiling seaweed can be described by a relatively simple
391 equation formed from two first rate expressions. Further research is required to interpret the
392 equation and the various components of it.

393

394 Both *L. digitata* and *P. palmata*. achieved a pH <4.3, recommended for grass silage
395 (Genever 2011), by day 31 of ensiled storage. However, due to the high water content of
396 seaweed silage, relative to typical terrestrial forage crops, the pH required in seaweed
397 ensilage to completely inhibit *Clostridial* fermentation and the production of butyric acid may
398 be lower than that recommended for grass. Final pH values in this study were considerably
399 lower, pH 3.2-3.4 for *L. digitata* and pH 3.5-4.0 for *P. palmata*, than those found in other
400 studies of seaweed ensiling, 4.7 (Black 1955), 4-5.7 (Herrmann et al. 2015) and 4.9-5.1
401 (Milledge and Harvey 2016a). This study found a statistically significant effect of species on
402 pH, and the differences in final pH found between this study and others may be due to the
403 species of seaweed studied, but further work is required to ascertain the exact biochemical
404 changes and resultant pH changes occurring in ensiling for various species of seaweed.

405

406 The addition of *Lactobacillus*, such as *L. plantarum*, enhances the silage making process in
407 terrestrial crops with a more rapid pH reduction and a more stable product (Davies et al.
408 1998; Wang et al. 2014). This process is used commercially, and proprietary strains and
409 mixture of *Lactobacillus* are routinely applied to land based forage crops in silage making. In
410 this present work the pH, one of the main indicators of the quality of the ensiling process,
411 after 30 and 365 days, for both species of seaweed studied is less for the treated samples, and
412 therefore the use of *L. plantarum* results in a lower pH throughout the storage period of the
413 silage, resulting in a preserved macroalgae biomass with potentially greater overall stability.
414 Specific *Lactobacillus* strains have been examined with the purpose of improving the
415 fermentation of land grown silage crop and the inhibition of the growth of spoilage
416 microorganisms (Santos et al. 2013), and further work on the use of other silage starter
417 cultures is required to find the most suitable for seaweed ensilage.

418

419 In conclusion; this study found that there were significant changes in HHV of the biomass
420 during ensiling of seaweed, despite no statistical different changes in the ash content for *L.*
421 *digitata* or *P. palmata* during ensiling. The ensiling process and leachate production brings

422 about changes in the relative organic composition of some macroalgae species during
423 ensilage. Thus the mass and energy loss during ensilage of seaweed varies with species, and
424 can be considerable. However, the HHV of the material remained relatively constant after
425 day 31 post ensiling, and importantly it was the loss of mass over time from the ensiled
426 seaweed which reduced the energy available per kg of seaweed originally ensiled. This will
427 have an impact on species selection, waste management and the economic and energetic
428 viability of a continuous macroalgal biofuel process. However, it should be noted that the
429 energy losses during ensilage are less than energy required for drying seaweed, and ensilage
430 may be a viable technique for the preservation of seaweed in temperate climates for the
431 production of bioenergy by wet processes such as anaerobic digestion and fermentation.

432

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435 Developing an Integrated Supply and Processing Pipeline for the Sustained Production of
436 Ensiled Macroalgae-derived Hydrocarbon Fuels).

437

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559

560 **Tables and figures**

561 Table 1 Overall mean and standard deviation (S.D.) and species means for percentage dry mass (DM%) and mass lost from
 562 the samples over the ensiling time (ML, g kg⁻¹ ensiled) for *Laminaria digitata* (LD) and *Palmaria palmata* (PP) (Numbers
 563 with different superscripts within columns are significantly different (P<0.01).

	Overall by Species		Overall by Treatment			Overall species by Treatment					
		Mean	S.D.	Treat	Mean	S.D.	LD		PP		
						Treat	Mean	S.D.	Mean	S.D.	
DM%	LD	22.4 ^γ	3.88	T	22.6 ^α	5.35	T	23.2 ^α	0.870	22.2 ^α	1.11
	PP	22.0 ^γ	4.85	U	21.4 ^α	3.90	U	21.9 ^α	0.600	21.9 ^β	0.89
ML (g kg ⁻¹)	LD	219 ^γ	153	T	298 ^α	184	T	241 ^α	155	357 ^α	196
	PP	376 ^δ	194	U	292 ^α	198	U	200 ^α	139	398 ^α	194

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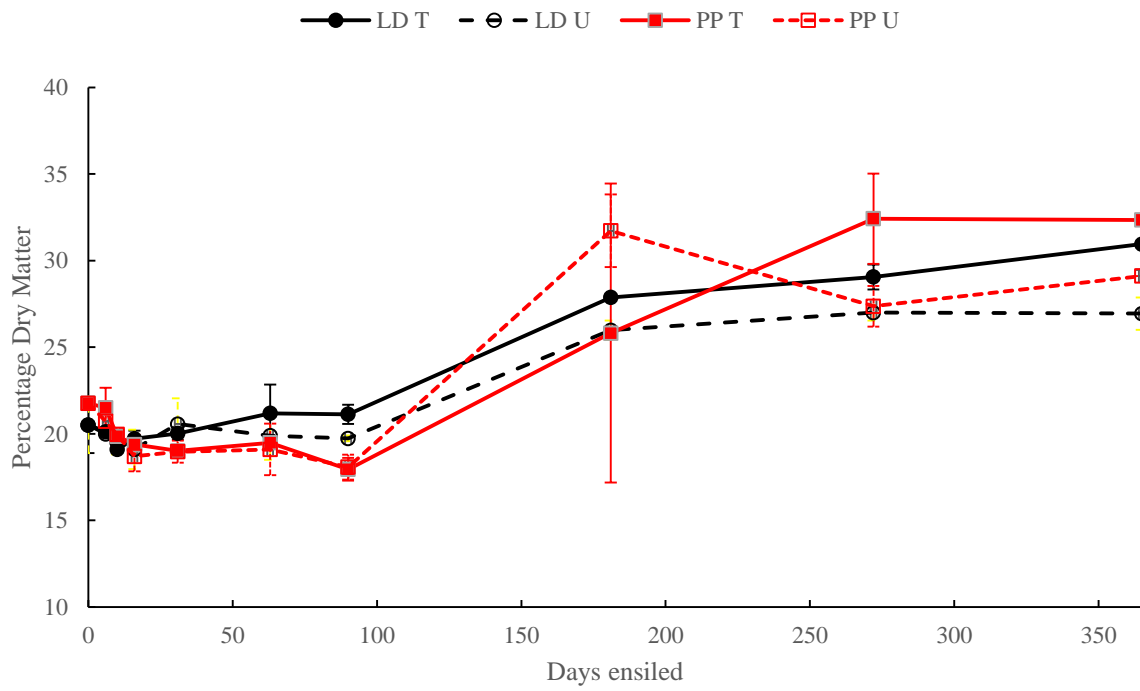
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Table 2 The coefficient of determination (R^2), rate constants (k_1 and k_2) and proportion of slowly degraded biomass energy (P) for equation 2 to fit the data in Figure 6

Sample	K_1 d^{-1}	P	K_2 d^{-1}	R^2
LD T	0.8	92%	0.0004	0.9
LT U	0.3	88%	0.0004	0.7
PP T	0.1	67%	0.0004	0.9
PP U	0.1	66%	0.0005	0.9

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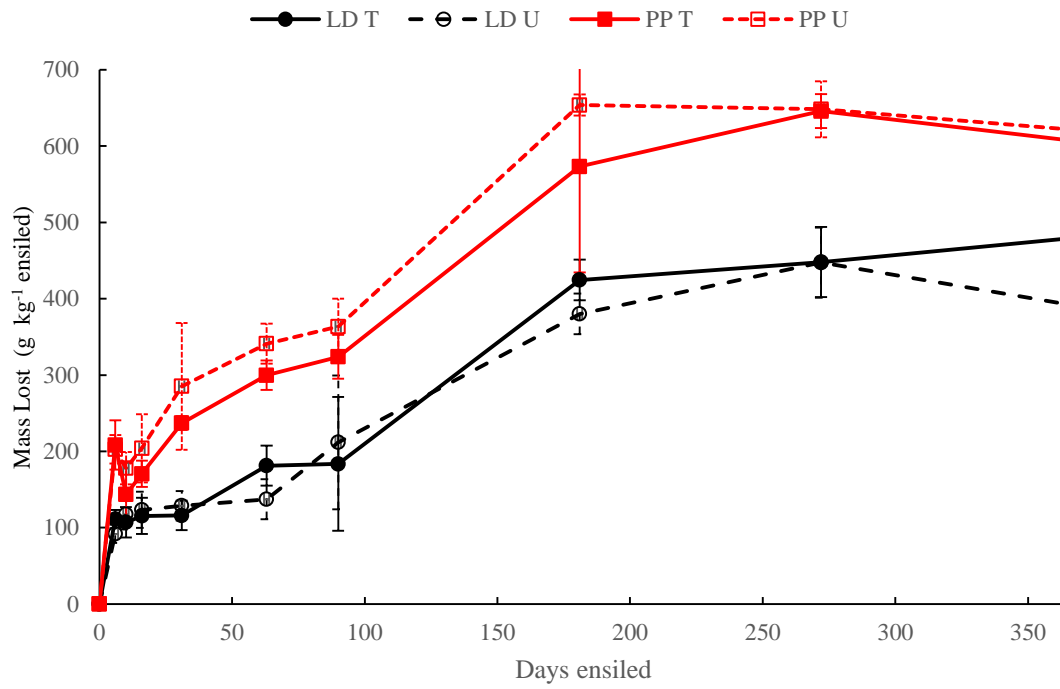


571

572 Figure 1 Percentage dry mass of ensiled macroalgae samples of *Laminaria digitata* (LD) and *Palmaria palmata* (PP) over a
573 365 day storage period, where T indicates samples sprayed with a fresh culture of *L. plantarum* and U indicates untreated
574 macroalgae. Error bars: S.D (n=3)

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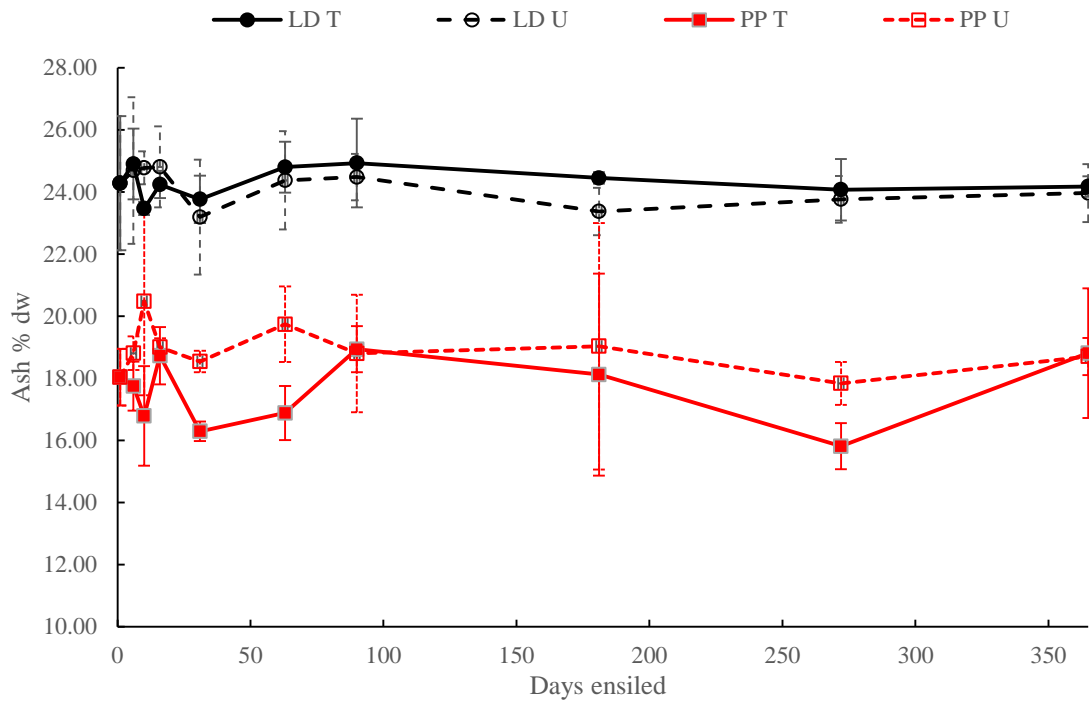
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Figure 2 Mass lost (g kg⁻¹ ensiled) from ensiled macroalgae samples of *Laminaria digitata* (LD) and *Palmaria palmata* (PP) over a 365 day storage period, where T indicates samples sprayed with a fresh culture of *L. plantarum* and U indicates untreated macroalgae. Error bars: S.D. (n=3).

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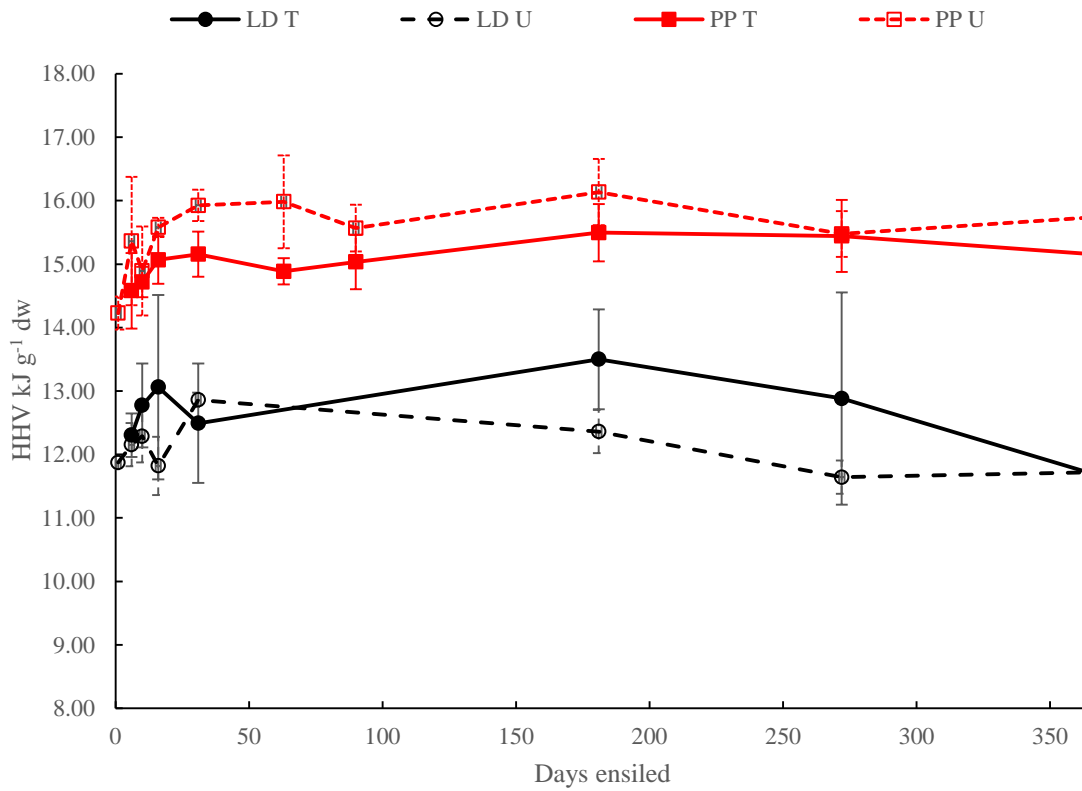


583

584 Figure 3 Changes in ash content during ensiling Changes in ash content of ensiled macroalgae samples of *Laminaria digitata*
 585 (LD) and *Palmaria palmata* (PP) over a 365 day storage period, where T indicates samples sprayed with a fresh culture of *L.*
 586 *plantarum* and U indicates untreated macroalgae. Error bars: S.D. (n=3*2)

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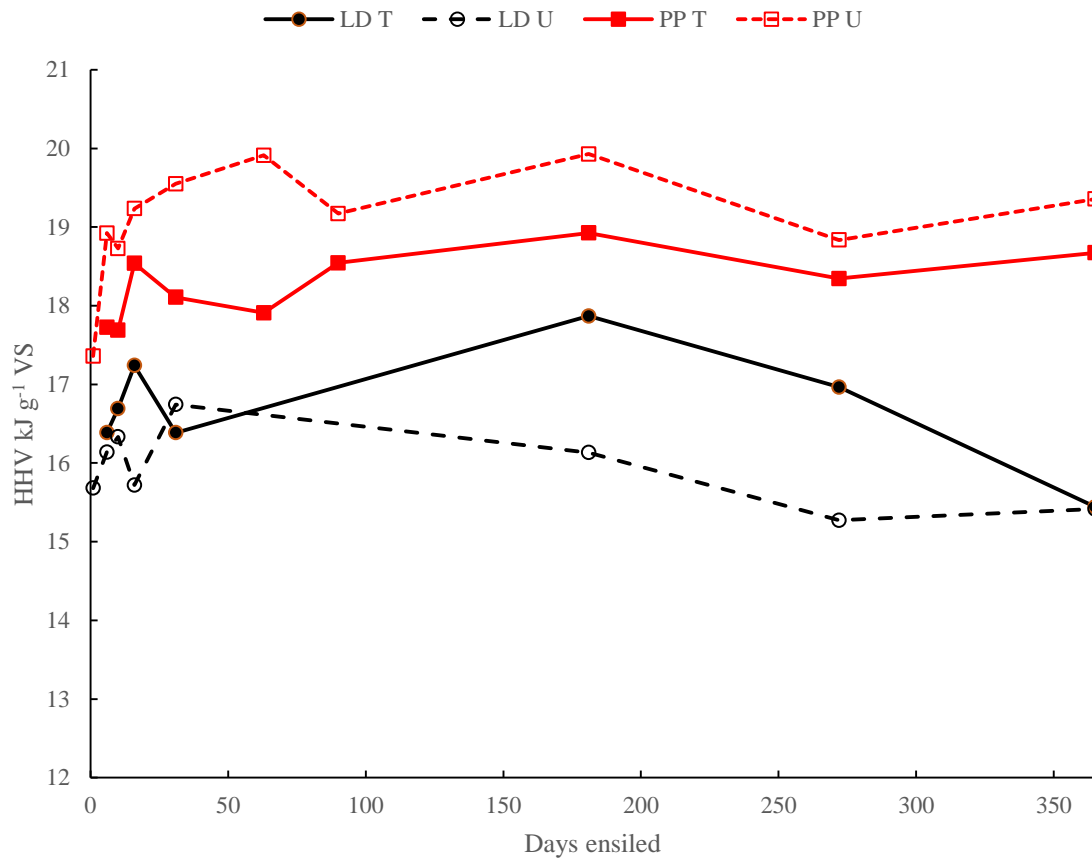
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590 Figure 4 HHV of biomass of ensiled macroalgae samples of *Laminaria digitata* (LD) and *Palmaria palmata* (PP) over a 365
 591 day storage period, where T indicates samples sprayed with a fresh culture of *L. plantarum* and U indicates untreated
 592 macroalgae. Error bars: S.D. (n=3*2)

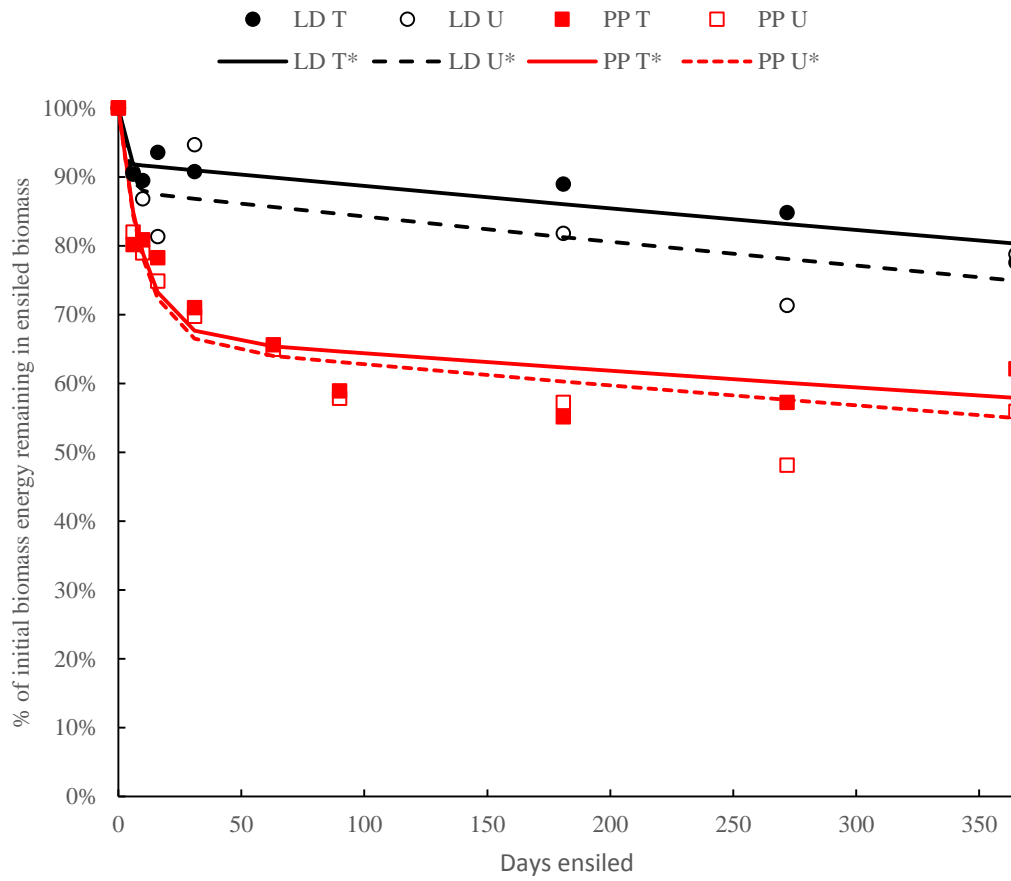
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595 Figure 5 HHV of organic matter in biomass (VS) of ensiled macroalgae samples of *Laminaria digitata* (LD) and *Palmaria*
 596 *palmata* (PP) over a 365 day storage period, where T indicates samples sprayed with a fresh culture of *L. plantarum* and U
 597 indicates untreated macroalgae.

598



599

600 Figure 6 Percentage of initial biomass energy remaining in ensiled macroalgae samples of *Laminaria digitata* (LD) and
 601 *Palmaria palmata* (PP) over a 365 day storage period, where T indicates samples sprayed with a fresh culture of *L.*
 602 *plantarum* and U indicates untreated macroalgae. The trend-lines derived from Equation 2 are indicated by *.

603

604

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