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click for updatesCite this: *Chem. Sci.*, 2015, 6, 4017Cyclo-oligomerization of isocyanates with Na(PH₂) or Na(OCP) as “P[−]” anion sources†Dominikus Heift,^a Zoltán Benkő,^{*ab} Hansjörg Grützmacher,^{*ac} Andrew R. Jupp^d and Jose M. Goicoechea^d

We show that the 2-phosphaethynolate anion, OCP[−], is a simple and efficient catalyst for the cyclotrimerization of isocyanates. This process proceeds step-wise and involves five-membered heterocycles, namely 1,4,2-diazaphospholidine-3,5-dionide anions and spiro-phosphoranides as detectable intermediates, both of which were also found to be involved in the catalytic conversion. These species can be considered as adducts of a phosphide anion with two and four isocyanate molecules, respectively, demonstrating that the OCP[−] anion acts as a formal “P[−]” source. The interconversion between these anionic species was found to be reversible, allowing them to serve as reservoirs for unique phosphorus-based living-catalysts for isocyanate trimerization.

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Introduction

Rigid polyurethane foams, the reaction products of diisocyanates, polyols and water, are commonly applied as durable structural and insulating materials.¹ The thermal and mechanical properties of these polymeric networks are crucially influenced by the degree of crosslinking, which can be achieved by incorporation of isocyanate cyclo-trimers. Lewis bases such as anions of simple inorganic and organic salts (*e.g.* fluorides, hydroxides, carboxylates, alkoxides),² N-heterocyclic carbenes³ amine bases⁴ as well as acyclic⁵ or cyclic^{6–8}

phosphanes are well known to catalyze the cyclo-oligomerization of isocyanates (A) to form uretdiones, B as cyclic dimers and isocyanurates C, or their isomers iminoxadiazinediones D, as trimers (Fig. 1).

Interestingly, while phosphanes are known to catalyze the oligomerization of isocyanates, the reactivity of isocyanates towards phosphides (PR₂[−]) or phosphido metal complexes has barely been investigated. In the latter systems, the insertion of isocyanates into the metal–phosphorus bond has been observed.^{9–11} Some yttrium–phosphido complexes were found to catalyze the cyclo-trimerization of isocyanates,⁹ however, relatively high catalyst loadings are required to reach full conversion.

Recently we have demonstrated that the dihydrogen-phosphide sodium salt, Na(PH₂), reacts with carbon monoxide in ethereal solution to form sodium phosphaethynolate Na(OCP).¹² Alternatively, [K(18-crown-6)](OCP) can be prepared by refluxing K₃P₇ in presence of 18-crown-6 in DMF under an atmosphere of CO.¹³ Other CO-sources, like organic carbonates or iron pentacarbonyl, react likewise with Na(PH₂) to give high yields of Na(OCP).¹² Extending this observation, we investigated isocyanates as potential sources of CO. Screening of the reactions between Na(PH₂) and isocyanates indeed indicated the formation of Na(OCP). However, we observed further reaction products depending on the substituent of the isocyanate, R–NCO, and the molar ratio of the starting materials R–NCO to Na(PH₂). Specifically, the reactions between M(OCP) (M = Na, K) and isocyanates will be discussed which leads to spiro-cyclic anions with a σ⁴,λ⁵-P centre and Ψ-bipyramidal structure. Formally the anions are obtained when four equivalents of isocyanate wrap around a “P[−]” anion. Because this process is reversible, these anions serve as reservoirs for unique living-catalysts for isocyanate trimerization.

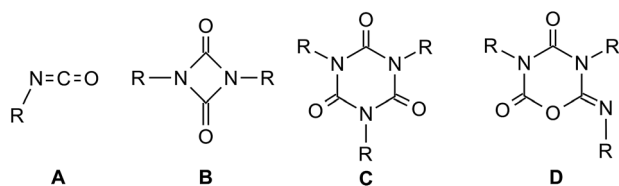


Fig. 1 Isocyanates (A) and their oligomers (B–D).

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Results and discussion

The reaction of Dipp-NCO with Na(PH₂)

Sodium phosphoethynolate Na(OCP) (Na[3]) was formed as the main reaction product (95%) within an hour when the rather bulky 2,6-diisopropylphenyl isocyanate (Dipp-NCO, **2a**) and Na(PH₂) (**1**) were refluxed in DME in a ratio of 2 : 1. During this reaction we detected by ³¹P NMR spectroscopy two intermediates **IM1** (δ ³¹P: t, -150.0 ppm, ¹J_{PH} = 207 Hz) and **IM2** (two isomers: δ ³¹P: -70.0 ppm (d), ¹J_{PH} = 260 Hz; -83.0 ppm (d), ¹J_{PH} = 240 Hz) which were identified by comparison with literature data for closely related compounds (Scheme 1).¹⁴

When an excess of **2a** was added to Na(PH₂) in refluxing DME, the color of the solution turned from yellow to orange and the 1,4,2-diazaphospholidine-3,5-dionide anion [**4a**]⁻ (³¹P: δ = 117.0 ppm, UV-vis: λ = 464 nm) was formed in a clean reaction (Scheme 1). We repeated the reaction at 50 °C in THF using the dioxane adduct [Na(OCP)(dioxane)_{2.5}] as starting material instead of Na(PH₂), and again the clean formation of anion [**4a**]⁻ was observed. With [K(18-crown-6)](OCP) (**K[3]**) and four equivalents of isocyanate **2a** using pyridine as solvent, a different product **K[5a]** was observed which shows a ³¹P NMR resonance at δ = -42.7 ppm, typical for compounds containing a highly coordinated phosphorus centre. Indeed, an investigation of colorless single crystals with X-ray diffraction methods (see below and ESI† for details) reveals a spiro-anion with a 10-P-4 centre according to the Arduengo–Martin nomenclature.^{15,16} When these crystals were redissolved in pyridine, a ³¹P resonance at δ = 120.0 ppm indicated the formation of the five-membered heterocycle [**4a**]⁻, presumably through loss of two equivalents of the isocyanate. A single crystal of this compound as the potassium 18-crown-6 salt, [K(18-crown-6)][**4a**], was investigated by a X-ray diffraction study (see ESI† for details).

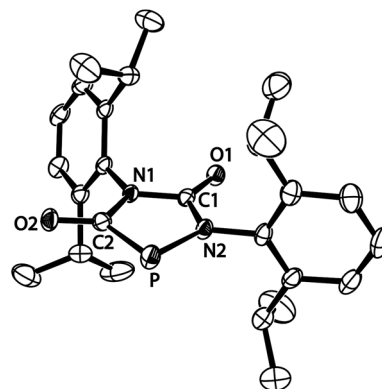


Fig. 2 ORTEP plot of [**4a**]⁻ (thermal ellipsoids are drawn at 50% probability). Hydrogen atoms have been omitted for clarity. Selected bond lengths (Å) and angles (°): C1–N1 1.378(3), N1–C2 1.425(3), C2–P 1.756(3), C2–O2 1.254(3), P–N2 1.779(2), N2–C1 1.347(3), C1–O1 1.245(3); C1–N1–C2 115.9(2), N1–C2–P 110.0(2), C2–P–N2 88.3(1), P–N2–C1 115.8(2), N2–C1–N1 110.1(2).

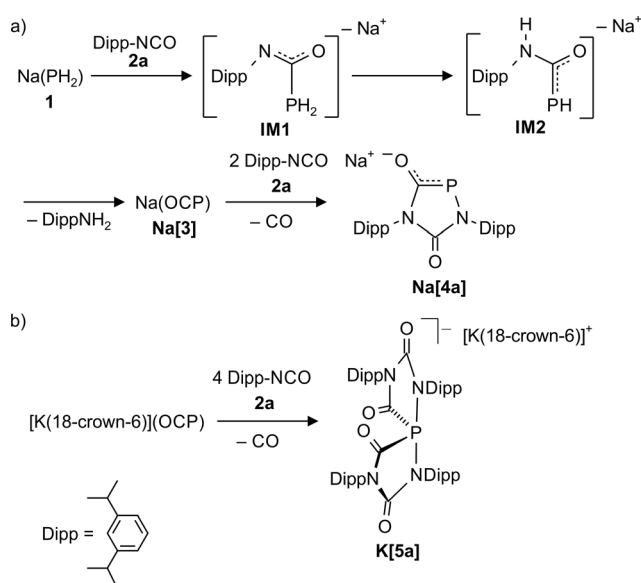
Remarkably, a stable sodium spiro-anion salt Na[**5a**] is not obtained with the sodium phosphoethynolate, Na(OCP), and the sterically encumbered isocyanate **2a**, but only with sterically less demanding isocyanates (*vide infra*). This observation indicates a marked influence of the counter cation, Na⁺ vs. K⁺, on the outcome of the reactions between M(OCP) salts and isocyanates.

The structure of anion [**4a**]⁻, formally an adduct of a “P⁻” anion and two isocyanate molecules, was also elucidated by an X-ray diffraction study with a single crystal of the composition [Na(THF)₂][**4a**] (Fig. 2). The PN₂C₂ ring of anion [**4a**]⁻ is flat (maximum deviation from ring plane: 0.005 Å) and the bulky Dipp substituents are nearly perpendicular to the plane of the heterocycle. The sodium cations and the five-membered ring anions form a linear coordination polymer (for a picture see ESI†), in which the Na⁺ ions (in a tetrahedral coordination sphere) coordinate two THF molecules and two anions (one connected by O1, another by O2). Accordingly, the C1–O1 and C2–O2 bond lengths are identical within experimental error (1.245(3) and 1.254(3) Å). The C–N bonds are in the range of single bonds with the C2–N1 bond slightly elongated compared to the others. The P–C bond length [1.756(3) Å] indicates significant multiple bond character and suggests that the negative charge is delocalized over the PCO moiety. The relatively long P–N2 [1.779(2) Å] and N1–C2 [1.425(3) Å] distances which are in the range of P–N and C–N single bonds are in accord with the resonance structure shown in Scheme 1.

The reaction of Na(OCP) with smaller isocyanates

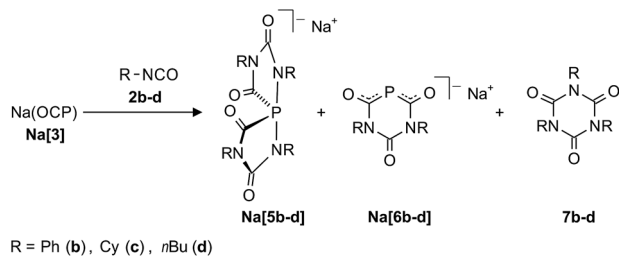
The results obtained with 2,6-diisopropylphenyl isocyanate prompted us to study the reactivity between Na(OCP) (Na[3]) and sterically less demanding isocyanates. Na[3] was used as the phosphorus-containing reagent for further studies due to its relative ease of synthesis and handling.¹⁷

The reaction of Na[3] with phenyl isocyanate **2b** in THF at room temperature led to a mixture of compounds. The ³¹P NMR spectra of the solutions indicated the formation of two new



Scheme 1 (A) Reaction between Dipp–N=C=O (**2a**) and Na(PH₂) in refluxing DME. (B) Reaction between [K(18-crown-6)](OCP) and **2a** in pyridine at room temperature.





Scheme 2 Reaction of isocyanates with the phosphoethynolate ion.

phosphorus-containing species in addition to unreacted starting material Na[3] (Scheme 2). The minor component was identified as the six-membered ring anion [6b][−] ($\delta^{31}\text{P}$: −16.9 ppm, *ca.* 15%), while the dominant product is the spiro-anion [5b][−] ($\delta^{31}\text{P}$: −66.0 ppm) (*ca.* 85%). Full conversion of Na(OCP) could only be achieved by the addition of a larger excess of isocyanate (at least a ratio 1 : 8 is required). After a short time (*ca.* 5 minutes) colorless crystals precipitated from the solutions which were characterized as triphenyl isocyanurate 7b by NMR and IR spectroscopy as well as by X-ray crystallography. This suggests that the Na(OCP) acts as a catalyst for the isocyanate trimerization. Indeed, the addition of a catalytic amount (1 mol%) of Na(OCP) to phenyl isocyanate 2b at room temperature resulted in the selective trimerization to triphenyl isocyanurate 7b which was isolated in excellent yield (92%) and purity. In the ³¹P NMR spectrum of the reaction suspension only resonances corresponding to Na[5b] and Na[6b] were observed but no Na(OCP).

Similar reactions with two aliphatic isocyanates R-NCO [R = Cy (2c), *n*Bu (2d)] were also investigated. These reactions again led to the formation of Na[5c,d], Na[6c,d] and 7c,d. Both sodium spiro-phosphoranides Na[5c,d] were unambiguously identified by X-ray diffraction studies with single crystals (see below). Formally, the anions [5a-d][−] ([5a][−] obtained as a potassium (18-crown-6) salt, *vide supra*) can be considered as adducts of four isocyanate moieties to a P[−] anion. The six-membered heterocyclic anions [6b-d][−], which formally consists of an (OCP)[−] anion and two isocyanate fragments, were identified by NMR and IR spectroscopy. The data compare very well with the ones of the recently reported anionic 4,6-diimino-1,3,5-diazaphosphinan-2-one, which is an adduct of an (OCP)[−] ion and two equivalents of dicyclohexylcarbodiimide (Cy-N=C=N-Cy).¹⁸

Varying the reaction conditions (solvent, temperature and concentration) did not allow us to obtain selectively only one of the compounds, Na[5b-d] or Na[6b-d], independently of the choice of substituent R = Ph, Cy or *n*Bu. In all reactions the amount of anions [6b-d][−] was much smaller (*ca.* 10–15%) than that of the corresponding spiro-phosphoranides [5b-d][−]. All attempts to isolate Na[5b-d] or Na[6b-d] beside the isocyanurates 7b-d in larger amounts by fractional crystallization, chromatography or extraction failed. One reason may be the remarkably similar solubility in most common solvents. Another reason could be the aforementioned tendency of the spiro-anions [5a-d][−] to decompose to 1,4,2-diazaphospholidine-3,5-dionide anions [4a-d][−] and isocyanurates 7a-d,

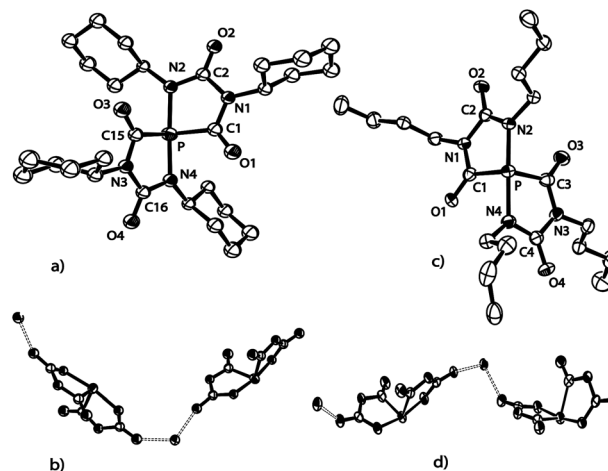


Fig. 3 (a) ORTEP plot of the anion [5c][−] (thermal ellipsoids are drawn at 50% probability, hydrogen atoms have been omitted for clarity). Selected bond lengths (Å) and angles (°): P–C1 1.860(7), C1–O1 1.209(7), C1–N1 1.380(7), N1–C2 1.424(7), C2–O2 1.255(6), C2–N2 1.305(7), N2–P 1.941(5), P–N4 1.917(6), N4–C16 1.318(7), C16–O4 1.252(7), C16–N3 1.423(8), N3–C15 1.365(7), C15–O3 1.221(7), C15–P 1.870(7); N2–P1–N4 170.8(2), N4–P1–C15 82.9(3), P1–C15–N3 112.8(5), C15–N3–C16 115.9(5), N3–C16–N4 111.24(6), P–C1–N1 112.1(5), C1–N1–C2 115.7(5), N1–C2–N2 112.4(6), C2–N2–P 113.6(4). Angle between the two ring planes: 69.8°. (b) ORTEP plot of [(Na[5c](DME))_∞] (thermal ellipsoids are drawn at 50% probability, cyclohexyl groups and DMF molecules have been omitted for clarity). (c) ORTEP plot of anion [5d][−] (thermal ellipsoids are drawn at 50% probability, hydrogen atoms have been omitted for clarity). Selected bond lengths (Å) and angles (°): P–N2 1.909(2), N2–C2 1.320(4), C2–O2 1.240(3), C2–N1 1.410(4), N1–C1 1.371(4), C1–O1 1.218(3), C1–P 1.888(3), P–C3 1.884(3), C3–O3 1.224(3), C3–N3 1.369(4), N3–C4 1.418(4), C4–O4 1.237(3), C4–N4 1.312(4), N4–P 1.892(2); P–N2–C2 115.9(2), N2–C2–N1 111.1(2), C2–N1–C1 117.1(2), N1–C1–P, C1–P–N2 83.0(1), C3–N3–C4 117.0(2), N3–C4–N4 110.6(2), C4–N4–P 117.5(2), N4–P–C3 83.0(1), P–C3–N3 111.8(2). Angle between the two ring planes: 72.1°. (d) ORTEP plot of [(Na[5d](THF))_∞] (thermal ellipsoids are drawn at 50% probability, *n*-butyl groups and THF molecules have been omitted for clarity).

respectively. However, a few single crystals of the composition [(Na[5c](DME))_∞] and [(Na[5d](THF))_∞] could be obtained from the reaction solutions and the structures were determined by X-ray diffraction studies (Fig. 3).

Structural and computational studies

In both the structures of [(Na[5c](DME))_∞] and of [(Na[5d](THF))_∞], the sodium cations coordinate to one solvent molecule (DME or THF, respectively) and interact with the spiro-anions such that three-dimensional networks are formed. The crystal of [(Na[5c](DME))_∞] contains only one enantiomer (Δ), but the crystal of [(Na[5d](THF))_∞] is a racemic mixture of both enantiomers (see Fig. 3d). Because of their similarity only the structure of [(Na[5c](DME))_∞] is discussed in detail. The spiro anion [5c][−] consists of two identical and flat five-membered rings connected through the 10-P-4 phosphorus atom. The intersection-angle between the two ring planes is 69.8°.¹⁹ As expected on the basis of the VSEPR model, the lone pair and the carbonyl carbons occupy the equatorial positions in the pseudo-



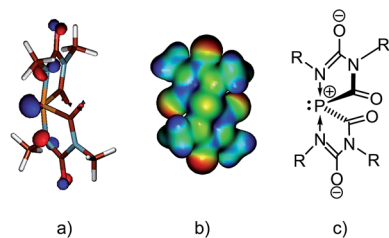


Fig. 4 (a) The Kohn–Sham HOMO of anion $[5e]^-$, (b) electrostatic potential map of $[5e]^-$, (both at the B3LYP/aug-cc-pVDZ level) (c) resonance structure as main contributor to the electronic ground-state of anion $[5e]^-$.

trigonal bipyramidal arrangement (Ψ -TBP) around the phosphorus atom. Due to their high electronegativity (*cf.* apicophilicity) the two nitrogen atoms N2 and N4 reside in the axial positions, forming a N2–P–N4 arrangement ($\alpha = 170^\circ$) which is compressed by 10° from linearity by the space-filling requirements of the lone pair [see the HOMO of the simplified anion $[5e]^-$ (R = Me) in Fig. 4a]. Compared to the monocyclic anion $[4a]^-$ (Fig. 2) the P–N bonds in $[5c]^-$ are considerably elongated (1.941(5) Å and 1.917(6) Å in $[5c]^-$ vs. 1.779(2) Å in anion $[4a]^-$). Moreover, the phosphorus–nitrogen bond lengths in $[5c]^-$ are significantly longer than the axial P–N bonds in neutral phosphoranes.²⁰ Note that the ^{31}P NMR shift of $[5a]^-$ ($\delta^{31}\text{P} = -43.0$ ppm) is significantly more deshielded than the ones observed for $[5b]^-$ ($\delta^{31}\text{P} = -64.0$ ppm), $[5c]^-$ ($\delta^{31}\text{P} = -86.0$ ppm), and $[5d]^-$ ($\delta^{31}\text{P} = -85.0$ ppm) which we attribute to the on average even longer P–C and P–N bonds seen in $[5a]^-$ (see the ESI† for details).

Computations (at the B3LYP/aug-cc-pVDZ level) were performed for the model anion $[5e]^-$ where the substituents R correspond to Me. The weakening of the P–N bonds is reflected in the computed Wiberg bond order of 0.48. According to the natural bond orbital (NBO) calculations the P–N bond predominantly originates from the nitrogen atomic hybrid (with a contribution of 87%). The negative charges are mainly located on the oxygens and the P atom is positively charged (+0.80e) (see molecular electrostatic potential map in Fig. 4b). Therefore, anion $[5]^-$ is best described as a donor acceptor complex between a phosphonium cation, $[\text{PR}_2]^+$, and two terminal imino groups as parts of two anionic $[\text{CO-NR-C}(\text{O}^-) = \text{NR}]$ groups (Fig. 4c).

The lability of the P–N bond in the spiro anions was investigated with the partially fluorinated anion $[5f]^-$ using variable temperature ^{31}P and ^{19}F NMR spectroscopy. The sodium salt of $[5f]^-$ was prepared *in situ* in an exchange reaction between $[5c]^-$ and 2,6-difluorophenyl isocyanate (see below and ESI† for details).

The difluorophenyl groups were introduced as labels in order to evaluate the dynamic behaviour. At 233 K the ^{19}F NMR spectrum of the *in situ* generated 2,6-difluorophenyl spiro-anion $[5f]^-$ shows four resonances: three singlets (−116.5, −117.4, −119.0 ppm) and a doublet (−118.7 ppm, $J_{\text{PF}} = 126$ Hz). Each resonance corresponds to two pairwise identical ^{19}F nuclei which are labelled A, B, C, D in the C_2 -symmetric anion $[5f]^-$

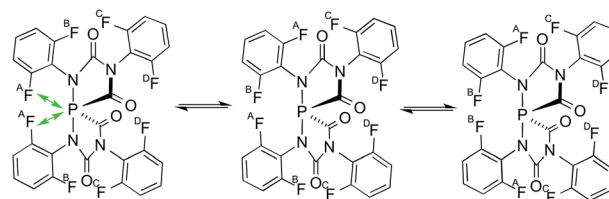


Fig. 5 Dynamic behaviour of anion $[5f]^-$.

(Fig. 5). In the ^{31}P NMR spectrum a triplet (−67.4 ppm, $J_{\text{PF}} = 126$ Hz) is observed indicating through-space coupling between the central phosphorus nucleus and the fluorine nuclei F^{A} (Fig. 5).²¹ By warming the solution to 283 K a dynamic phenomenon is observed. The ^{31}P NMR spectrum now shows a quintet (−65.8 ppm, $J_{\text{PF}} = 61$ Hz) resulting from the coupling with four equivalent fluorine atoms F^{A} and F^{B} , which appear as a broad singlet in the ^{19}F NMR spectrum. The F^{C} and F^{D} nuclei remain non-equivalent (represented by two sharp singlets). Most likely, the exchange between F^{A} and F^{B} indicates a rotation of the 2,6-difluorophenyl rings at elevated temperature.

We studied this dynamic process using DFT calculations. Relaxed scan calculations were performed by varying the torsional angle ($\text{C-C-N-P} = \Theta$) which describes the tilt angle of the 2,6- $\text{F}_2\text{C}_6\text{H}_3$ ring *versus* the P–N bond. In order to save computational time, in the calculations simplified model compounds were used instead of $[5f]^-$: three of the four difluorophenyl groups were replaced by methyl substituents which results in the anions $[5g]^-$ and its isomer $[5h]^-$ (see Fig. 6). In $[5g]^-$ the computed rotation barrier around the bond between the 2,6- $\text{F}_2\text{C}_6\text{H}_3$ substituent and the N atom in apical position at the phosphorus centre, $\text{C}_{\text{Ar}}\text{-N}_{\text{P}}$, amounts only to 10.3 kcal mol^{−1}, which explains the dynamic exchange of F^{A} and F^{B} in $[5f]^-$ at 283 K. In the activated complex in the transition state with $\Theta = 60^\circ$, the P–N_P distance is 2.34 Å, which is significantly larger than that in the minimum ($\Theta = 0^\circ$, P–N = 2.13 Å). Hence the rotation around the N–C bond is facilitated by a partial breaking of this P–N bond.^{22,23} The rotation barrier around the $\text{C}_{\text{Ar}}\text{-N}$ bond

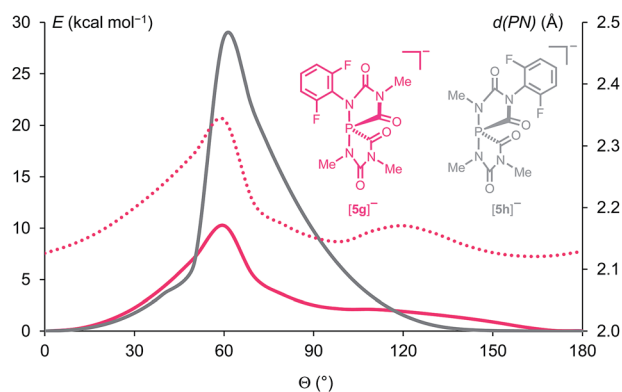


Fig. 6 Potential energy profiles (at the B3LYP/6-31+G* level of theory) of the rotation around the N– C_{Ar} bonds. The filled curve in magenta corresponds to anion $[5g]^-$, while the one in grey to anion $[5h]^-$. The dotted magenta curve shows the variation of the P–N bond length in $[5g]^-$ with variation of the C–C–N–P torsional angle (Θ).



furthest from the phosphorus centre in $[5h]^-$ is much larger ($28.5 \text{ kcal mol}^{-1}$, Fig. 6), which is in accordance with the experimentally observed hindered exchange of F^C and F^D in $[5f]^-$, which show separated ^{19}F resonances up to 283 K (see Fig. 5).

DFT calculations on the reaction mechanisms

Experimental and theoretical studies have established that the oligomerization of isocyanates proceeds *via* sequential addition of isocyanates to the reactive species formed *via* nucleophilic addition of a Lewis base to the carbon centre of the isocyanate,

R-NCO .^{5b,24–26} On this basis, we propose the reaction sequences shown in Fig. 7 and 8 for formation of the observed phosphorus species $\text{Na}[4]$, $\text{Na}[5]$, and $\text{Na}[6]$ and isocyanurates 7, respectively. This mechanism was investigated with DFT methods using methyl isocyanate, Me-N=C=O , as a model reagent.

The mechanism leading to the different phosphorus heterocycles is discussed first (Fig. 7). The initial reaction step is the attack of the nucleophilic P atom of the $(\text{OCP})^-$ anion onto the carbon centre of an isocyanate molecule, forming the weakly bound adduct $[\text{IA}]^-$ which has the same energy as the starting materials. In an exothermic reaction (-10.8 kcal

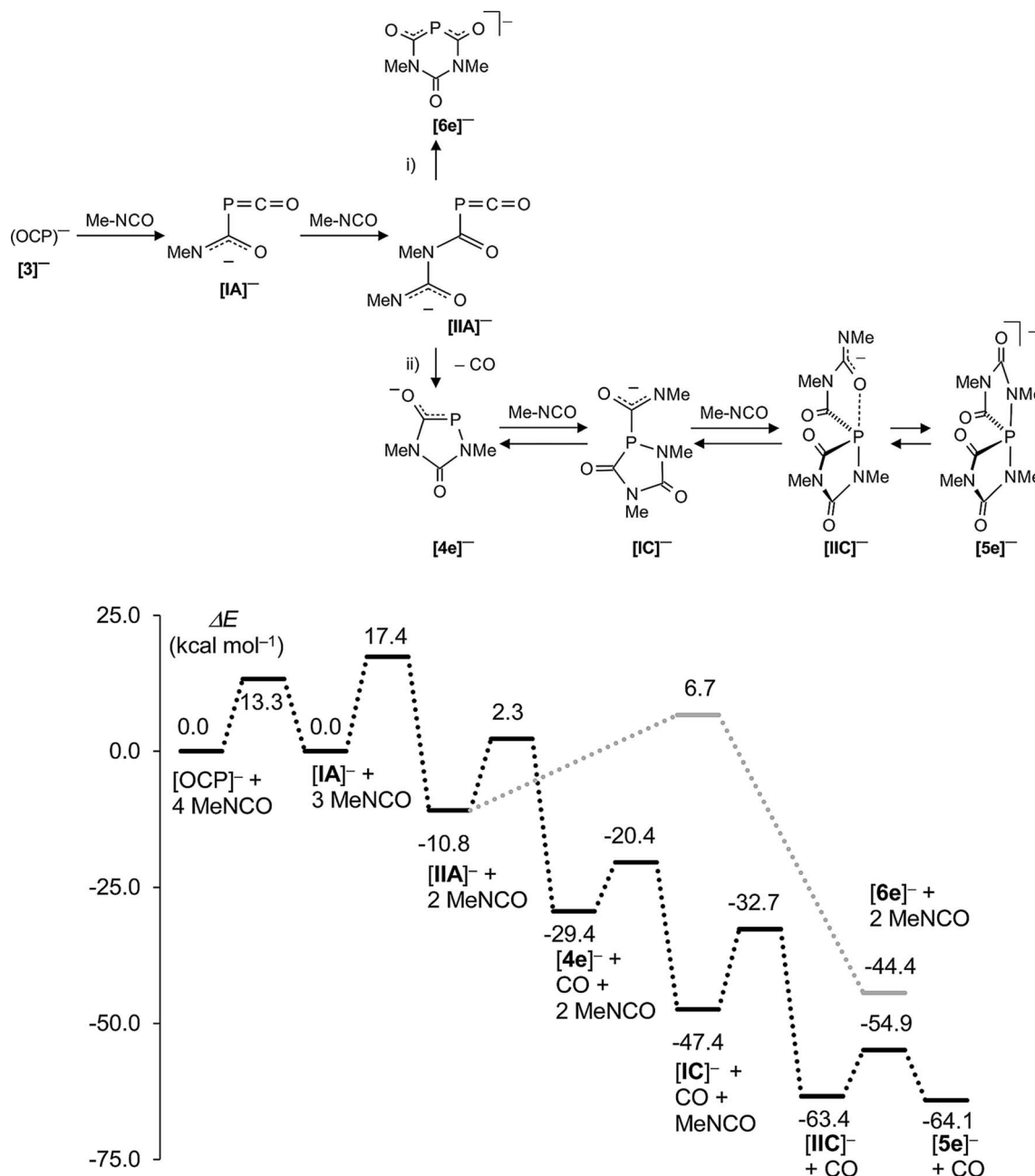


Fig. 7 Proposed reaction mechanism and Minimum Energy Reaction Pathway (MERP) at the B3LYP/aug-cc-pVDZ//B3LYP/6-31+G* level of theory. Intermediate $[\text{IIA}]^-$ is a cross-point. The MERP shown in grey indicates the formation of the six-membered ring anion $[\text{6e}]^-$ [route (i)]. The MERP given in black leads to spiro-anion $[\text{5e}]^-$ [route (ii)]. Na^+ was included as a counter cation in the computations but is not shown.



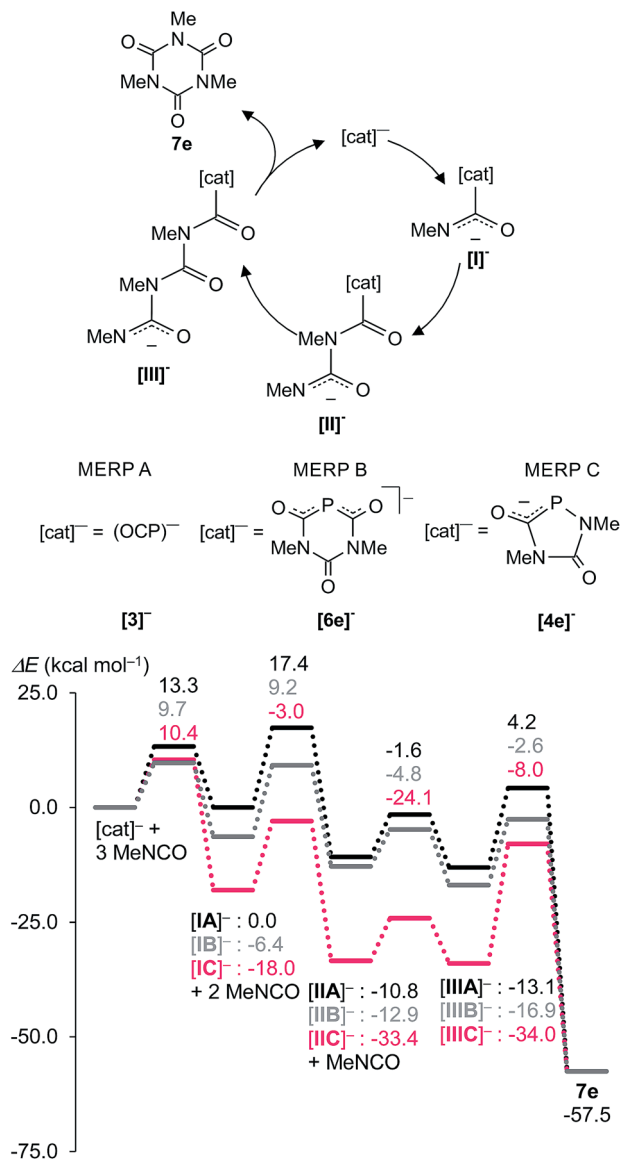
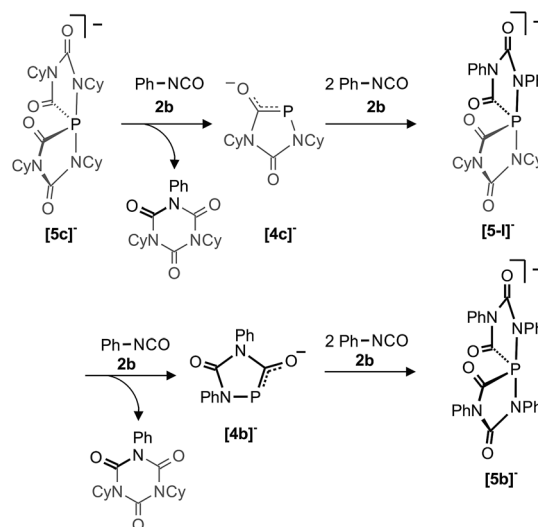


Fig. 8 Proposed catalytic cycle leading to 7e on the MERPs A, B, and C computed at the B3LYP/aug-cc-pVDZ//B3LYP/6-31+G* level. MERP A (black) corresponds to the reaction catalysed by the (OCP)⁻ anion [3]⁻, MERP B (grey) to the reaction catalysed by the six-membered heterocyclic anion [6e]⁻, and MERP C (magenta) stands for the trimerization reaction catalysed by the five-membered heterocyclic anion [4e]⁻. The notation of the intermediates: [I]⁻, [II]⁻ and [III]⁻ indicate adducts between [cat]⁻ and one, two and three isocyanate molecules. Na⁺ was included as a counter cation in the computations but is not shown.

mol⁻¹) the addition of a second isocyanate leads to [IIA]⁻ and this reaction is associated with one of the highest activation barriers ($E_a = 17.4$ kcal mol⁻¹). Intermediate [IIA]⁻ is at the cross-road between two different reaction pathways (i) (marked in grey) and (ii) (shown in black) on the minimum energy reaction pathway (MERP) in Fig. 7. An intramolecular nucleophilic attack of the terminal dicoordinated nitrogen centre in [IIA]⁻ on the carbon centre of the PCO unit leads to the six-membered ring [6e]⁻ [route (i)]. Alternatively, an intramolecular nucleophilic attack of the same nitrogen centre on the phosphorus centre of the P=C=O moiety leads irreversibly



Scheme 3 P⁻ transfer from [5c]⁻ to [5b]⁻. The heterocycles [4c]⁻ and [4b]⁻ as well as the spiro-anion [5-I]⁻ were not observed under the reaction conditions but are likely intermediates.

under extrusion of CO to the five-membered heterocycle [4e]⁻ [route (ii)]. The nucleophilic phosphorus centre in heterocycle [4e]⁻ triggers the exothermic addition of two further isocyanate molecules – these steps are associated with $E_a = 9$ kcal mol⁻¹ and 14.7 kcal mol⁻¹, respectively – to give first [IC]⁻ and then [IIC]⁻ which isomerizes rapidly ($E_a = 8.5$ kcal mol⁻¹) to the spiro-anion [5e]⁻ in an almost thermoneutral process. This computational result is fully in accord with the experimentally observed dynamic behaviour seen with [5f]⁻ (see above). Note, that the activation barrier $E_a = 13.1$ kcal mol⁻¹ leading from intermediate [IIA]⁻ at the bifurcation point of the MERP to heterocycle [4e]⁻ – and from there on to [5e]⁻ – is smaller than the one leading to [6e]⁻ ($E_a = 17.5$ kcal mol⁻¹), which is consistent with the observation that [6e]⁻ is detected in all experiments, albeit in low concentrations. Note further that all activation barriers on the MERP from [4e]⁻ to [5e]⁻ have moderate heights and indicate that the spiro-anions [5a-d]⁻ may indeed decompose backwards to the five-membered heterocycles [4a-d]⁻ as was observed experimentally. This endothermic process is facilitated by the strongly exothermic formation of isocyanurates (see below).

Fig. 8 shows the MERPs for the catalytic trimerization of methyl isocyanate promoted by either the (OCP)⁻ anion (MERP A), the six-membered heterocycle [6e]⁻ (MERP B), and the five-membered anionic heterocycle [4e]⁻ (MERP C).

The reaction profiles for the trimerization reactions are comparable to those reported for isocyanate trimerizations catalysed by neutral proazaphosphatranes.²⁴ The trimerization reaction is thermodynamically strongly favoured by $\Delta H_R = -57.5$ kcal mol⁻¹. In all cases the anionic [cat]⁻ attacks the electrophilic carbon atom in Me-N=C=O and forms a weakly bound adduct [I]⁻. This further reacts sequentially with two further molecules of Me-NCO to give intermediates [II]⁻ and [III]⁻ which finally cyclizes to give the isocyanurate 7e under regeneration of the catalyst [cat]⁻. Note that the



intermediate $[\text{IIA}]^-$ is also a key intermediate for the formation of the heterocycles $[\text{4e}]^-$ and $[\text{6e}]^-$. The catalytic trimerization of Me-NCO with $(\text{OCP})^-$ $[\text{3}]^-$ and the six-membered heterocycle $[\text{6e}]^-$, (MERP A and B shown in black and grey in Fig. 8) proceed on two energetically closely related MERPs over moderate barrier heights which do not exceed 18 kcal mol⁻¹. The first reaction step with the five-membered heterocycle 1,4,2-diazaphospholidine-2,5-dionide $[\text{4e}]^-$ as catalyst (MERP C) is more exothermic and places intermediate $[\text{IC}]^-$ 12 kcal mol⁻¹ lower in energy than $[\text{IB}]^-$ (and 18 kcal mol⁻¹ lower in energy than $[\text{IA}]^-$). As a consequence, the final step in the reaction, which involves the release of isocyanurate **7e**, costs 26 kcal mol⁻¹ and indicates that $[\text{4e}]^-$ is a less efficient catalyst. Note also that the spiro-anion $[\text{5e}]^-$ is an inactive “reservoir” form of the catalytically active species $[\text{IIC}]^-$ and is “activated” by the cleavage of one P–N bond. Hence, the computations are in agreement with the experimental observation of the spiro-anions in course of the catalytic reactions.

“P⁻” transfer between 10-P-4 spiro-anions

A consequence of the proposed computed mechanisms shown in Fig. 7 and 8 is that the anionic heterocycles $[\text{4}]^-$ can be regenerated from the spiro-anions $[\text{5}]^-$ and an equivalent of isocyanate. This is accompanied by the formation of the isocyanate trimers (isocyanurates) as final products of a highly exothermic reaction (–57.5 kcal mol⁻¹, see Fig. 8). This mechanism implies, that formally “P⁻” can be transferred from one spiro-anion to another when $[\text{5}]^-$ is reacted in excess with a different isocyanate. In order to prove this idea, we reacted a solution containing $[\text{5c}]^-$ [and small amounts of $[\text{6c}]^-$ but no Na(OCP)] with an excess of phenyl isocyanate (**2b**). Indeed, the clean formation of $[\text{5b}]^-$ was observed which is accompanied by a mixture of isocyanurates, $(\text{NCy})_2(\text{NPh})(\text{CO})_3$ and $(\text{NPh})_3(\text{CO})_3$ as further products (Scheme 3). In the same way, the partially fluorinated derivative $[\text{5f}]^-$ was prepared *in situ* from $[\text{5c}]^-$ and an excess of 2,6-difluorophenyl isocyanate (see above Fig. 5).

This transfer reaction involves formally the exchange of four equivalents of the cyclohexyl-substituted isocyanate Cy–NCO (**2c** shown in grey) with phenyl-substituted isocyanate Ph–NCO (**2b** shown in black) and a “P⁻” anion. We assume that in the first reaction step one P–N bond in $[\text{5c}]^-$ breaks to generate an intermediate like $[\text{IIC}]^-$ (see Fig. 7) in which the nucleophilic NR terminus reacts instantaneously with Ph–NCO to form a mixed isocyanurate and heterocycle $[\text{4c}]^-$ as an intermediate (see Fig. 8). The latter reacts with two further equivalents of Ph–NCO to form the mixed spiro-anion $[\text{5-I}]^-$ as an intermediate. In the reaction with Ph–NCO this again loses the mixed isocyanurate leading to heterocycle $[\text{4b}]^-$. Finally this cycle reacts with Ph–NCO to the final product $[\text{5b}]^-$. To the best of our knowledge, such an exchange reaction is without precedent and its observation strongly supports the assumptions and computations reported here. Note, that $[\text{5b}]^-$ is stable and does not react with the less reactive cyclohexyl isocyanate back to the spiro-anion $[\text{5c}]^-$.

Conclusion and outlook

In conclusion, we have shown that Na(OCP) is an efficient catalyst for the trimerization of isocyanates. This process proceeds step-wise and involves five-membered heterocycles, namely 1,4,2-diazaphospholidine-3,5-dionide anions $[\text{4a-d}]^-$, and spiro-phosphoranides $[\text{5a-d}]^-$ as detectable intermediates which are catalytically active. Furthermore six-membered anionic heterocycles $[\text{6b-d}]^-$ were detected and identified as active isocyanate trimerization catalysts. The spiro-phosphoranides $[\text{5}]^-$ are the latent reservoir species from which $[\text{4}]^-$ is generated as the active species. The isocyanate fragments in $[\text{5}]^-$ can be substituted by more reactive isocyanates. Furthermore, this fragmentation process of the spiro-anions can likely be controlled by the choice of the counter cations with smaller cations favouring close ion pairs and higher fragmentation rates. This is indicated by the stability of $[\text{5a}]^-$ with $[\text{K}(18\text{-crown-6})]^+$ as a separated counter cation while the spiro-anion was not detected with smaller cations like Na⁺.

The findings reported here may find various applications. For example, preliminary experiments show that the reaction of Na(OCP) with industrially relevant diisocyanates, *e.g.* toluenediisocyanate, TDI, or methylenediphenyldiisocyanate, MDI, results rapidly in highly cross-linked materials, which are insoluble in most common solvents. On the other hand, in another preliminary experiment, the alkyl-substituted spiro-phosphoranide $[\text{5c}]^-$ gives a soluble spiro-phosphoranide which carries unreacted NCO groups in the side-chains in an exchange reaction with the aromatic diisocyanate TDI. With cyclohexane-1,4-dimethanol as the diol component this can be further reacted to a polyurethane, still soluble in THF, showing the typical ³¹P NMR shifts of the embedded spiro-phosphoranides. This polymer still shows catalytic activity. Consequently, the synthesis of polyurethanes with catalytically active cyclo-trimerization sites can be envisioned which allow crosslinking of the polymer in the final step. This is a complementary method to the classical route where diisocyanates are first partially trimerized, which may impede the further processing. The reactions described here open new and promising possibilities and investigations along these lines are under way.

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